

Product Information ISO Class 5 — 8 Cleanroom Class 100 – 100,000 EU Grade B/C/D USP <797>

# SatPax® 570

Pre-wetted 55% Cellulose / 45% Polyester Nonwoven Cleanroom Wiper

SatPax<sup>®</sup> 570 combines Durx<sup>®</sup> 570 nonwoven wipers composed of a hydroentangled nonwoven blend of 55% cellulose and 45% polyester with a saturation level of 70% IPA and 30% DI water. This pre-wetted format provides a cost-effective and easy-to-use solution versus traditional bulk handling of solvents, maintenance of squirt bottles and inconsistent wetting and cleaning associated with wetting a dry wiper.



# Other Class 5 and above Pre-wetted wipers

- SatPax<sup>®</sup> 670-R
- SatPax® 550

## **Key Attributes**

- 55% cellulose / 45% polyester hydroentangled nonwoven blend
- No chemical binders in base material
- Pre-wetted with consistent 70% IPA / 30% DI Water to a saturation level of 45%
- Re-sealable solvent resistant packaging
- Wipers in c-folded configuration for single withdrawal

#### Benefits

- Low extractables and fiber and particle counts
- Smooth and durable with good wet strength
- Reduces alcohol usage and preparation / handling costs
- Increases cleaning efficiency
- Increases cleaning protocol consistency

#### Environmental

- Reduces VOC (Volatile Organic Compound) emissions
- Registered under REACH

## Applications

- Designed for use in ISO Class 5 and higher cleanroom environments and USP <797> applications.
- Designed for use in wet cleaning of critical surfaces where control of flammable solvents and flammable solvent
  concentrations is required
- Final cleaning of surfaces or products prior to manufacturing or packaging
- High saturation level is ideal for removing cleaning and disinfecting residues in regulated environments

#### **Alcohol Mixtures**

Alcohol / DI Water mixtures can be varied to fit the customer requirements. Typical mixtures are 70/30 and 9/91 IPA/DI Water.

#### Saturation Levels

The amount of solution contained in each wiper can be varied according to customer requirements. Higher saturation levels apply more solution to the surface during cleaning.

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# **Technical Data (In Dry State)**

	Units	Value	Test Method
	g/m²	56.2	TAPPI T-410
	μm	240	TAPPI T-411
<u>≥</u> 100µm	fibers/cm <sup>2</sup>	120	IEST-RP-CC004.4 Sec 7.1.3 /Sec 7.2.2 modified
<u>&gt;</u> 0.5µm	x10 <sup>3</sup> /cm <sup>2</sup>	60	IEST-RP-CC004.4 Sec 7.1.3 /Sec 7.2.1 modified
Capacity	mL/m²	275	IEST-RP-CC004.4 Sec 9.1 /Sec 9.2 modified
Efficiency	mL/g	4.9	
Rate	seconds	2	
DI Water	g/m²	0.012	IEST-RP-CC004.4 Sec 8.1.2
IPA	g/m²	0.0025	
Na <sup>+</sup>	ppm	70	IEST-RP-CC004.4 Sec 8.2.2
K <sup>+</sup>	ppm	15	
Ca++	ppm	4.5	
Mg**	ppm	0.90	
CI-	ppm	40	
	≥0.5µm Capacity Efficiency Rate DI Water IPA Na⁺ K⁺ Ca⁺⁺ Mg⁺⁺	g/m²    μm    ≥100μm  fibers/cm²    ≥0.5μm  x10³/cm²    Capacity  mL/m²    Efficiency  mL/g    Rate  seconds    DI Water  g/m²    IPA  g/m²    Na*  ppm    K*  ppm    Ca*+  ppm    Mg*+  ppm	$\begin{array}{c c c c c c c c c c c c c c c c c c c $

#### Notes:

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- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
- Third party testing can be performed upon request

## **Order Information:**

Product	Number	Size	Shts/pk	Pks/cs	IPA/DI	Saturation	Voc %Weight	Style
SatPax® 570	SPX570.001.24	7x8" (18x20cm)	90	24	70/30	45%	41.9%	C-fold



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