

# SatPax<sup>®</sup> ValuSeal<sup>®</sup> 1500

Pre-wetted Sealed Edge Cleanroom Laundered 100% Polyester Knit Wiper

SatPax<sup>®</sup> ValuSeal<sup>®</sup> 1500 sealed edge cleanroom laundered wipers composed of 100% continuous filament polyester knit fabric with various concentrations of isopropyl alcohol. This pre-wetted format provides a cost-effective and easy-to-use solution versus traditional bulk handling of solvents, maintenance of squirt bottles and inconsistent wetting and cleaning associated with wetting a dry wiper.



# Other Class 3 and above Pre-wetted wipers

- SatPax<sup>®</sup> 3000
- SatPax® HA-R

# **Key Attributes**

- 100% continuous filament polyester knit
- Laser sealed edge for reduced fiber contamination
- Laundered and packaged in Berkshire's ISO Class 4 cleanroom
- Pre-wetted with consistent IPA/ DI Water concentrations and saturation levels
- Re-sealable solvent resistant packaging

## Benefits

- Critically low particles, fibers, ions and extractables
- High abrasion resistance
- Reduces alcohol usage and preparation / handling costs
- Reduces VOC emissions
- Increases cleaning efficiency
- Increases cleaning protocol consistency

## Environmental

Registered under REACH

## Applications

- Designed for use in ISO Class 3 and higher cleanroom environments
- Designed for use in wet cleaning of critical surfaces
- Final cleaning of surfaces or products prior to manufacturing or packaging

## **Packing Options**

Available in 30 sheets j-folded pack or 50 sheet flat pack formats.

## Alcohol Mixtures

Alcohol / DI Water mixtures can be varied to fit the customer requirements. Typical mixtures are 70/30 and 9/91 IPA/DI Water.

#### Saturation Levels

The amount of solution contained in each wiper can be varied according to customer requirements. Higher saturation levels apply more solution to the surface during cleaning.

#### **Sterile Validated Option**

For aseptic processing areas, the same wiper material can be provided in a gamma irradiated validated sterile to a 10<sup>-6</sup> sterility assurance level.

# www.berkshire.com

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# **Technical Data (In Dry State)**

Attribute		Units	Value	Test Method		
Basis Weight		g/m <sup>2</sup>	130	TAPPI T-410		
Caliper		μm	473	TAPPI T-411		
Fibers	<u>&gt;</u> 100µm	fibers/cm <sup>2</sup>	0.037	IEST-RP-CC004.4 Sec 7.1.3 /Sec 7.2.2 modified		
Particles	<u>&gt;</u> 0.5µm	x10 <sup>3</sup> /cm <sup>2</sup>	0.74	IEST-RP-CC004.4 Sec 7.1.3 /Sec 7.2.1 modified		
Sorbency	Capacity	mL/m²	538	IEST-RP-CC004.4 Sec 9.1 /Sec 9.2 modified		
	Efficiency	mL/g	4.1			
	Rate	seconds	1			
Non-Volatile Residue	DI Water	g/m²	0.0031	IEST-RP-CC004.4 Sec 8.1.2		
	IPA	g/m <sup>2</sup>	0.0065			
Ions	Na⁺	ppm	0.069	IEST-RP-CC004.4 Sec 8.2.2		
	K+	ppm	0.016			
	Ca++	ppm	0.041			
	Mg <sup>++</sup>	ppm	0.0088			
	CI-	ppm	0.21			

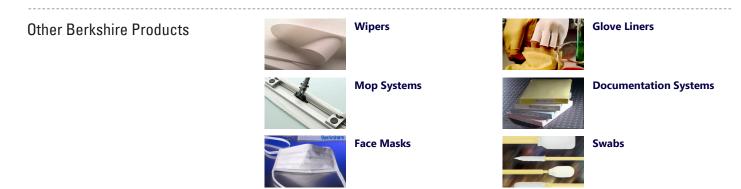
## Notes:

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- Technical data represented in this table are typical values at the time of publication. These should not be used as
  product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
- Third party testing can be performed upon request

# **Order Information:**

Product	Number	Size	Shts/pk	Pks/cs	IPA/DI	Saturation	VOC % by Weight	Style
SatPax® VS1500	SPXV1500.001.12	9x9" (23x23cm)	30	12	70/30	33%	35%	J-fold
SatPax <sup>®</sup> VS1500	SPXV1500.004.12	9x9" (23x23cm)	30	12	6/94	28%	2.7%	J-fold



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