

**Product Information** 

ISO Class 5-8

Cleanroom Class 100 – 100,000 EU Grade A/B/C/D

# Sterile SatPax® 1000

Sterile Pre-wetted 55% Cellulose / 45% Polyester Nonwoven Cleanroom

Sterile SatPax® 1000 combines Durx® 670 nonwoven wipers composed of a hydroentangled nonwoven blend of 55% cellulose and 45% polyester with a high saturation level of 70% IPA and 30% DI water. This pre-wetted format provides a cost-effective and easy-to-use solution versus traditional bulk handling of solvents, maintenance of squirt bottles and inconsistent wetting and cleaning associated with wetting a dry wiper. Each package is then gamma irradiated sterile to a10°6 Sterility Assurance Level making the product ideal for cleaning critical sterile processing environments.



#### **Key Attributes**

- 55% cellulose / 45% polyester hydroentangled nonwoven blend
- No chemical binders in base material
- Pre-wetted with consistent 70% IPA/ 30% DI Water to a high saturation level
- · Re-sealable solvent resistant packaging
- Wipers in c-folded configuration for single withdrawal
- Gamma irradiated and sterile validated to a 10<sup>-6</sup> Sterility Assurance Level per AAMI guidelines
- Certificate of Sterility with each case and available on the web by lot number 24/7. Details: Date of Manufacture,
  Radiation Dosage, Lot Information, Meets cGMP requirements for traceability

#### **Benefits**

- Low extractables and fiber and particle counts
- Smooth and durable with good wet strength
- · Reduces alcohol usage and preparation / handling costs
- Reduces VOC emissions
- · Increases cleaning efficiency
- Increases cleaning protocol consistency

#### Other Sterile Pre-wetted wipers

- Sterile SatPax® 670
- Sterile SatPax® 1200
- Sterile SatPax® MicroSeal®WFI

### **Applications**

- Designed for use in ISO Class 5 and higher sterile cleanroom environments
- Designed for use in wet cleaning of critical surfaces where control of flammable solvents and flammable solvent concentrations is required
- · Final cleaning of surfaces or products prior to manufacturing or packaging
- High saturation level is ideal for removing cleaning and disinfecting residues in sterile environments

#### **Saturation Levels**

The amount of solution contained in each wiper can be varied according to customer requirements. Higher saturation levels apply more solution to the surface during cleaning.

## Validated Sterile

ANSI/AAMI/ISO procedures have been followed for verification of irradiation dose with audits being performed to monitor bioburden levels and dose. The Sterility Assurance Level (SAL) or the probability of a viable organism being present on a product unit after sterilization is a SAL of  $10^{-6}$  (which is the chance of 1 non-sterile unit in 1,000,000).

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# **Technical Data (In Dry State)**

Attribute		Units	Value	Test Method
Basis Weight		g/m²	68.0	TAPPI T-410
Caliper		μm	264	TAPPI T-411
Fibers	<u>&gt;</u> 100µm	fibers/cm²	160	IEST-RP-CC004.4 Sec 7.1.3/Sec 7.2.2 modified
Particles	<u>&gt;</u> 0.5µm	x10³/cm²	10	IEST-RP-CC004.4 Sec 7.1.3/Sec 7.2.1 modified
Sorbency	Capacity	mL/m²	320	IEST-RP-CC004.4 Sec 9.1 /Sec 9.2 modified
	Efficiency	mL/g	4.7	
	Rate	seconds	2	
Non-Volatile Residue	DI Water	g/m²	0.028	IEST-RP-CC004.4 Sec 8.1.2
	IPA	g/m²	0.0038	
lons	Na <sup>+</sup>	ppm	62	IEST-RP-CC004.4 Sec 8.2.2
	K+	ppm	5.9	
	Ca <sup>++</sup>	ppm	22	
	Mg**	ppm	5.0	
	CI-	ppm	31	

## Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
- Third party testing can be performed upon request

## **Order Information:**

Product	Number	Size	Shts/pk	Pks/cs	IPA/DI	Saturation	VOC % by Weight	Style
Sterile SatPax® 1000	SSP100000124	9x9" (23x23cm)	30	24	70/30	60%	44%	C-fold

# **Other Berkshire Products**



Wipers



**Mop Systems** 



Face Masks



**Glove Liners** 



**Documentation Systems** 



**Swabs**