

Product Information ISO Class 5 – 8 Cleanroom Class 100 – 100,000 EU Grade A/B/C/D USP <797>

Sterile SatPax® 670

Sterile Pre-wetted 55% Cellulose / 45% Polyester Nonwoven Cleanroom Wiper

Sterile SatPax[®] 670 combines Durx[®] 670 nonwoven wipers composed of a hydroentangled nonwoven blend of 55% cellulose and 45% polyester with a high saturation level of 70% IPA and 30% DI water. This pre-wetted format provides a cost-effective and easy-to-use solution versus traditional bulk handling of solvents, maintenance of squirt bottles and inconsistent wetting and cleaning associated with wetting a dry wiper.



Other Sterile Pre-wetted wipers

- Sterile SatPax[®] 1000
- Sterile SatPax®1200
- Sterile SatPax[®] MicroSeal[®] WFI

Key Attributes

- 55% cellulose / 45% polyester hydroentangled nonwoven blend
- No chemical binders in base material
- Pre-wetted with consistent 70% IPA/ 30% DI Water to a high saturation level
- Re-sealable solvent resistant packaging
- Wipers in c-folded configuration for single withdrawal
- Gamma irradiated and sterile validated to a 10⁻⁶ Sterility Assurance Level per AAMI guidelines
- Certificate of Sterility with each case and available on the web by lot number 24/7. Details: Expiration Date, Radiation Dosage, Lot Information, Meets cGMP requirements for traceability

Benefits

- Low extractables and fiber and particle counts
- Smooth and durable with good wet strength
- Reduces alcohol usage and preparation / handling costs
- Reduces VOC emissions
- Increases cleaning efficiency
- Increases cleaning protocol consistency

Environmental

Registered under REACH

Applications

- Designed for use in ISO Class 5 and higher sterile cleanroom environments and USP <797> applications
- Designed for use in wet cleaning of critical surfaces where control of flammable solvents and flammable solvent concentrations is required
- Final cleaning of surfaces or products prior to manufacturing or packaging
- · High saturation level is ideal for removing cleaning and disinfecting residues in sterile environments

Saturation Levels

The amount of solution contained in each wiper can be varied according to customer requirements. Higher saturation levels apply more solution to the surface during cleaning.

Validated Sterile

ANSI/AAMI/ISO procedures have been followed for verification of irradiation dose with audits being performed to monitor bioburden levels and dose. The Sterility Assurance Level (SAL) or the probability of a viable organism being

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Technical Data (In Dry State)

Attribute		Units	Value	Test Method
Basis Weight		g/m²	68.0	TAPPI T-410
Caliper		μm	264	TAPPI T-411
Fibers	<u>></u> 100µm	fibers/cm ²	160	IEST-RP-CC004.4 Sec 7.1.3 /Sec 7.2.2 modified
Particles	<u>></u> 0.5µm	x10 ³ /cm ²	10	IEST-RP-CC004.4 Sec 7.1.3 /Sec 7.2.1 modified
Sorbency	Capacity	mL/m²	320	IEST-RP-CC004.4 Sec 9.1 /Sec 9.2 modified
	Efficiency	mL/g	4.7	
	Rate	seconds	2	
Non-Volatile Residue	DI Water	g/m ²	0.028	IEST-RP-CC004.4 Sec 8.1.2
	IPA	g/m ²	0.0038	
Ions	Na⁺	ppm	62	IEST-RP-CC004.4 Sec 8.2.2
	K ⁺	ppm	5.9	
	Ca++	ppm	22	
	Mg ⁺⁺	ppm	5.0	
	CI ⁻	ppm	31	

Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions Third party testing and he performed upon request.
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Order Information:

Product	Number	Size	Shts/pk	Pks/cs	IPA/DI	Saturation	VOC % by Weight	Style
Sterile SatPax®	SSP67000124	9x9" (23x23cm	30	24	70/30	60%	44%	C-fold



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