

Product Information

ISO Class 6 - 8

Cleanroom Class 1000 – 100,000 EU Grade C/D

Twillx® 1622

100% Cotton Woven Cleanroom Wiper

Twillx® 1622 is an environmentally friendly wipe that has been designed for ISO Class 6 (Class 1000) and above cleanroom applications. Twillx® 1622 is made from 100% cotton woven in a twill pattern and bias cut to minimize contamination. Twillx® 1622 is engineered for tough cleaning applications requiring absorbency, strength and heat resistance.



Key Attributes

- 100% woven cotton
- No binders or other additives
- Bias cut and tight weave construction

Benefits

- Excellent strength and durability
- · Good absorbency
- · High heat resistance
- Excellent resistance to the buildup of electrostatic discharge in 40-60% RH environments
- · Works well with IPA and other solvents
- Autoclavable

Applications

- Ideal for high temperature equipment cleaning and diffusion furnaces
- Absorbent, low linting work surface material
- Cleaning, polishing and burnishing of metallic and nonmetallic magnetic media disk surfaces
- Cleaning of solvent spills
 - Compatible with ISO Class 6 (Class 1000) cleanroom applications and above

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Technical Data:

Attribute		Units	Value	Test Method
Basis Weight		g/m²	175	TAPPI T-410
Caliper		μm	366	TAPPI T-411
Fibers	≥100µm	fibers/cm ²	60	IEST-RP-CC004.4 Sec 7.1.3/Sec 7.2.2 modified
Particles	≥0.5µm	x10³/cm²	17	IEST-RP-CC004.4 Sec 7.1.3/Sec 7.2.1 modified
Sorbency	Capacity	mL/m²	330	IEST-RP-CC004.4 Sec 9.1 / Sec 9.2 modified
	Efficiency	mL/g	1.9	
	Rate	seconds	10	
Non-Volatile Residue	DI Water	g/m²	0.047	IEST-RP-CC004.4 Sec 8.1.2
	IPA	g/m²	0.052	
Ions	Na ⁺	ppm	60	IEST-RP-CC004.4 Sec 8.2.2
	K ⁺	ppm	0.72	
	Ca ⁺⁺	ppm	2.6	
	Mg ⁺⁺	ppm	2.2	
	CI-	ppm	4.1	

Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
- Third party testing can be performed upon request

Order Information:

Product	Number	Size	Shts/pk	Pks/cs
Twilx® 1622	T1622.0909.8	9x9" (23x23cm)	300	8
Twillx® 1622	T1622.1212.4	12x12" (30x30cm)	150	4

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